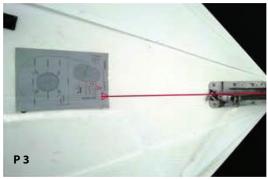
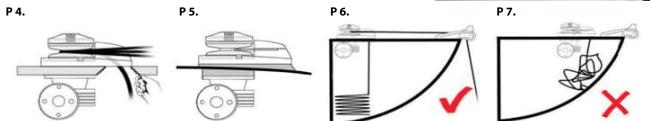
# **Installation Quick Guide**

Read Quick Guide carefully before starting installation! Visit www.anchorliftdirect.com "Customer Support" for the full version of User Manual

Make sure to position the windlass so that the center line of the chain / rope aligns with the bow roller in a horizontal plane, and that the vertical line is within 10 degrees (See photo P 3) of the rope / chain gypsy.

Drill and cut out holes to the size detailed on the template. Make sure that the chain pipe hole is angled and smooth to allow the chain / rope / rode kit to easily pass through it (See drawing P 4). Note: With a sandwiched deck construction, it is important to seal the exposed surface.





**NOTE:** Care should be taken when installing the windlass to ensure that the vertical drop below the chain pipe exit is maximized. Remember that rope coils unlike chain, and will require as much anchor locker space as possible (See drawings P 6 and P 7).

The Gear Box is fitted with a removable mounting flange that can be mounted on both sides of the gear box. It's important that the motor is mounted as far away from the chain pipe hole as possible. See illustrations below: Photos of motor gear box installations



#### Assembly

The windlass is to be placed in position by aligning the gypsy with the bow point (rope or chain level with the deck and wound around the gypsy at an angle of about 180 degrees)

Before drilling holes, check the following: There are to be no obstacles below deck in order to install the bottom part.

There must be enough space for the Chain - Rope / Chain Rode Kit.

Make sure the top and bottom surfaces of the deck are as parallel as possible.

If necessary, compensate for any differences to prevent base & gearbox (see picture **P.5**) from being damaged. Oncethe ideal position has been found, drill the holes using the Mounting Template. Place the top part (base) in position and connect it to the bottom part (gearbox / motor). Fit the shaft into the gearbox.

MAKE SURE THE SHAFT AND GEAR BOX BUSHING IS WELL GREASED!! (See Step #1)

before connecting to the gearbox. See the wiring diagram for the electrical installation for your windlass.

Tools Required: Pencil Drill Drill Bit Hole Saw Rasp / File Metric wrench set Metric Allen wrench set Pliers Wire Snips/Crimps

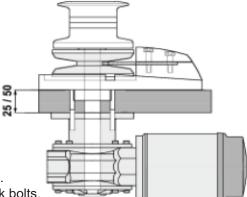
## STEP 1



Deck Thickness: Barracuda: 20 - 40mm, 3/4" - 1 1/2" Dolphin: 25 - 50mm, 1" - 2" Mako: 25mm to 65mm, 1" - 2.5" Aquarius: up to 190mm / 7.5" Note: For deck thickness greater than the maximum measures mentioned here please contact Anchorlift Customer Support for available options.

# Supplies Needed:

Masking Tape Marine Grease (Blue waterproof) Thread locker (Red Loc-Tite® or similar)



Add sealant on deck unit. Use threadlocker on deck bolts.

Grease shaft well with marine grease.



Improper installation will result in void in warranty



Before mounting gear box/motor unit: Spray flange well with anti-corrosion spray. Use Corrosion X or CRC Heavy Duty Corrosion Inhibitor anti-corrosion products.

Motor can be mounted 5 different ways: We recommend mounting the motor pointing to the starboard side, then the motor will be as far away from the rope and chain as possible.

Improper installation will result in void in warranty

### STEP 3



After mounting the gear motor unit, and performing function test. Spray the complete under deck unit well with anti corrosion spray. This is important to get a trouble free operation for years to come. The wet environment in the anchor locker is extreme and over time will damage the gearbox and motor!

Use Corrosion X or CRC Heavy Duty Corrosion Inhibitor anti-corrosion products.



Improper installation will result in void in warranty

#### Chain and Rope Size:

| Model:    | Gypsy:          | Rope: |
|-----------|-----------------|-------|
| Barracuda | 1/4″            | 1/2″  |
| Dolphin   | 5/16"           | 5/8″  |
| Mako      | 5/16" + 3/8"    | 5/8″  |
| Aquarius  | ISO 3/8" + 1/2" | N/A   |

#### Chain: USA and Canada Standard

| Model   | Size | Weight ft | Dimensions Inside | Breaking load | Windlass Model |          |
|---------|------|-----------|-------------------|---------------|----------------|----------|
| HT1/4"  | 1/4″ | 0.74 lbs  | 0.845 x 0.41″     | 6700 lbs      | Barracuda      |          |
| HT5/16" | 5/16 | 1.03 lbs  | 1.03 x 0.51″      | 8900 lbs      | Dolphin        | Mako     |
| HT3/8″  | 3/8″ | 1.48 lbs  | 1.22 x 0.59″      | 13500 lbs     | Mako           | Aquarius |
| HT1/2"  | 1/2″ | 2.57 lbs  | 1.59 x 0.76″      | 25000 lbs     | Aquarius       |          |

#### Cable sizes

We recommend the use of the following cables, switch-wiring and circuit breaker sizes:

| Windlass          | Cable length: 0 | -8m 0-24ft | over 8m 24ft |      | Circuit Breaker         |
|-------------------|-----------------|------------|--------------|------|-------------------------|
| Barracuda 600     | 16mm2           | 4-6AWG     | 25mm2        | 4AWG | 80amp (90080)           |
| Barracuda 900     | 25mm2           | 4AWG       | 35mm2        | 4AWG | 100amp (90100)          |
| Dolphin 1000      | 25mm2           | 4AWG       | 35mm2        | 2AWG | 100amp (90100)          |
| Mako 1500 12v     | 35mm2           | 2AWG       | 50mm2        | 2AWG | 135amp (90135)          |
| Mako 1500 24v     | 25mm2           | 2AWG       | 35mm2        | 2AWG | 80-100amp (90080-90100) |
| Aquarius 2500 24v | 35mm2           | 2AWG       | 50mm2        | 0AWG | 135amp (90135)          |
| Aquarius 3000 24v | 35-50mm2        | 2-0AWG     | 50mm2        | 0AWG | 175amp (90175)          |

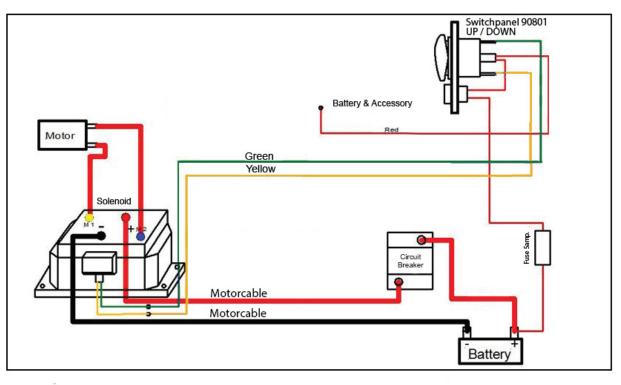


Solenoid should be mounted in a dry place. Do not mount the solenoid inside the anchor locker! Switch off all electric before working on electric cables!



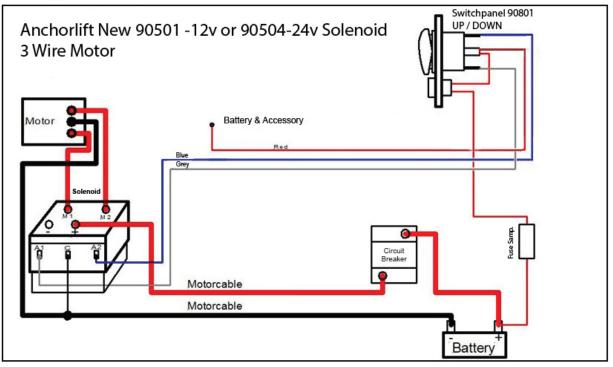
Recommend spraying all electrical components with anti-corrosion spray. WD40, CRC565, or similar products.

#### **Electrical Installation:**



#### Wiring diagram for 2 wire motor Barracuda 600-900 and Dolphin 1000

Wiring diagram for 3 wire motor Mako 1500 - 2000



Wiring diagram for 4 wire motor Aquarius 2500 - 3000

